

Serial Number 09/987,302

### AMENDMENTS TO TITLE

Please amend the title, as follows:

~~The~~ Multiple Discharge-Servo Curve Control Method And Device  
Of For An Electrical Discharge Machine

Serial Number 09/987,302

### **AMENDMENTS TO SPECIFICATION**

Please replace the original specification with the substitute specification attached hereto.

A marked-up copy of the original specification is included indicating the portions of the original specification which were deleted, and indicating where insertions into the original specification were made.

The substitute specification contains no new matter.